

## **PRODUCT**

AX-1701 SOFTEX REDUCER/REDUCTOR

AX-1701 SOFTEX REDUCER It is an additive for plastisol textile ink free of phthalates and heavy metals. It is used to effectively reduce the viscosity or thickene of the rubberized inks. The use or suggested percentage of this additive does not alter the curing and adhesion properties of the ink or the tone

QUALITIES			
*Easily reduces the viscosity of the ink *Allows work with closed mesh number *Its transparency avoids altering the tones of the inks	TECHNICAL INFORMATION		
	NATURE OF PRODUCT	SUBSTRATE	APLICATION
	Ptalate-free plasticizer additive		Textile screen printing
	MESH NO.	SQUEEGEE	CURE CONDITIONS
	N/A	N/A	OVEN N/A IRON MACHINE N/A
WATER RESISTANT	SUGESTED FORMULATION	SUGESTED ADDITIVES	COLORS
N/A	of 10gr-50gr of diluent + of 990gr- 950gr of ink	N/A	
PRESENTATION	STORAGE	SUGESTIONS	AX-1701 Softex Reducer
of 1Lt. of 5Lt. of 20 Lt.	12 months in closed container at maximum temperature of 35 ° C	Incorporate 1-5% on product weight (ink)	

Important: Excel ink Recommends to carry out all the necessary tests before making the total shot, since in no way guarantee the final result. No express or implied warranty is extended regarding the use of this product due to the diverse variety of forms of application and working conditions, as well as the different variables that exist in production, the operator must determine the way to apply the product for which it is intended, assuming all risks and consequences that directly or indirectly result.



**PRODUCT** 

SOFTEX LF DENSE BLACK

It is a plastisol ink FREE OF HEAVY METALS AND MEALS, formulated to print on clear and medium shades 100% cotton and 50/50 cotton-polyester, with a rubberized finish, smooth texture ready to work.

QUALITIES			
	TECHNICAL INFORMATION		
*Average viscosity     *Finished Ahulado     *Good penetration in the tissue     *Soft texture that allows to work in     manual and automatic equipment     *Intense color	NATURE OF PRODUCT	SUBSTRATE	APLICATION
	Plastisol ink FREE OF PTALATOS AND HEAVY EMTALES of textile application according to the international norms and restrictions (CPSC-CH-C1001-09.02), (ASTMF963 / ASTME1613)	p. 1, 2, 2	Apply one or several layers wet on wet and thermofix. As required by art
	MESH NO.	SQUEEGEE Turn on Dollar was the same	CURE CONDITIONS
	centimeter 110 to 160 threads per inch	Type: Polyurethane Hardness60-65 / 70-75 Shores Phylum: Rectangular	Oven160 ° C / 320 ° F for 60 Second Iron 160 ° C / 320 ° F from 8 to
WATER RESISTANT	SUGESTED FORMULATION	SUGESTED ADDITIVES	COLORS
Good (12 to 36 washes with gentle cycle, cold water and revex garment)	N/A	Diluent CD AX-1702 for plastisol (10gr- 30gr per kilo)	
PRESENTATION	STORAGE	SUGGESTIONS	CDLE 110/ DENCE DLACK
1 kg. 5 kg. 26 kg.	12 months in a closed container temperature of 18 ° C to 30 ° C; 64 ° F to 86 ° F, avoid sun exposure	susceptible to convert to: * 3D-25% * Puff-15% * Elongable-10% Formulating the suggested proportion of 100%	SPLF -1106 DENSE BLACK

Important: Excel ink Recommends to carry out all the necessary tests before making the total shot, since in no way guarantee the tinal result.

No express or implied warranty is extended regarding the use of this product due to the diverse variety of forms of application and working conditions, as well as the different variables that exist in production, the operator must determine the way to apply the product for which it is intended, assuming all risks and consequences that directly or indirectly result.